

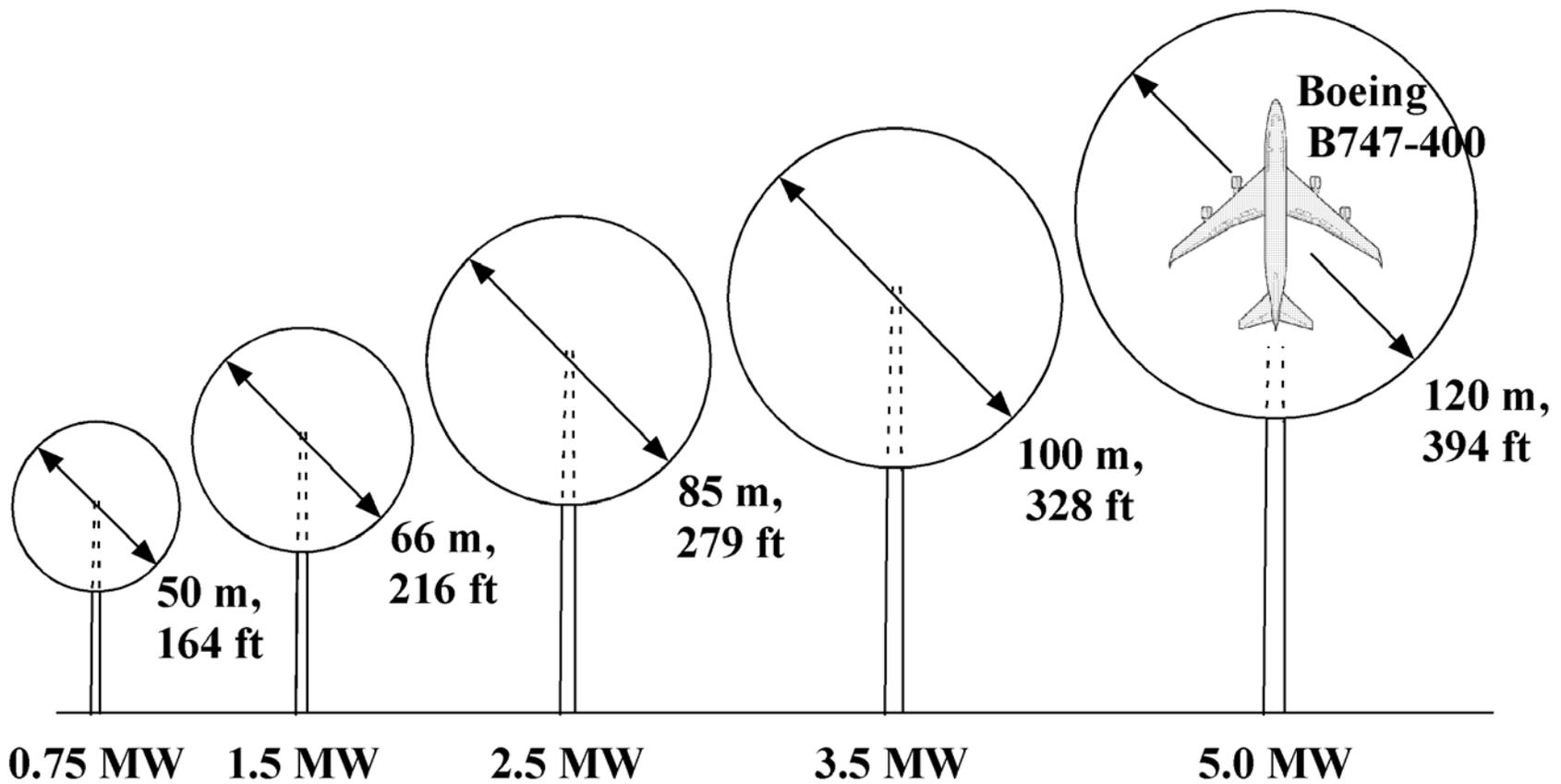
# **Blade Aerodynamics - Passive and Active Load Control for Wind Turbine Blades**

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# HAWT Size and Power Trends



# Motivation

- **Novel approaches are needed to reduce growth in blade mass with blade length**
  - **Mass  $\propto$  Length<sup>3</sup> whereas Power  $\propto$  Length<sup>2</sup>**
- **Blade design methodology must be adapted to deal with resulting design challenges:**
  - **Past: Aero design**  $\longrightarrow$  **Structural design**  

  - **Required: Structural design**  $\longrightarrow$  **Aero design**  

- **With design focus on turbine mass and cost for given performance, need arises for passive and active techniques to control the flow and the loads on the blades/turbine**
- **To maximize the overall system benefits of these techniques, load control should be included from the onset**
- **This presentation will summarize passive and active flow/load control techniques**

# Outline

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- **Passive flow/load control**
  - Overview of concepts
  - Blunt trailing edge/flatback airfoils
- **Active flow/load control**
  - Overview of concepts
  - Microtab concept
- **Concluding remarks**

# Problem Faced by Industry

- **Wind turbines must be low cost and require little maintenance**
- **Wind turbines flows are complicated:**
  - **Ill-defined inflow**
  - **Wide range of operating conditions**
  - **Rotating lifting surfaces**
  - **Flexible structures**
  - **Transitional blade flows**
  - **Low Mach numbers**
- **Tool box of blade designers inhibits accurate analysis flows/loads and implementation of flow/load control:**
  - **Wind tunnel testing of blade section shapes with or without flow/load control is time consuming and expensive**
  - **Wind tunnel testing of rotors is nearly impossible**
  - **2D computational tools largely based on viscous/inviscid flow theory**
    - **Steady flow**
    - **Smooth surface**
    - **Limited flow separation**
  - **3D computational tools largely based on blade element & momentum (BEM) theory**
- **Rapid turnover in turbine designs limits opportunity to learn from mistakes**

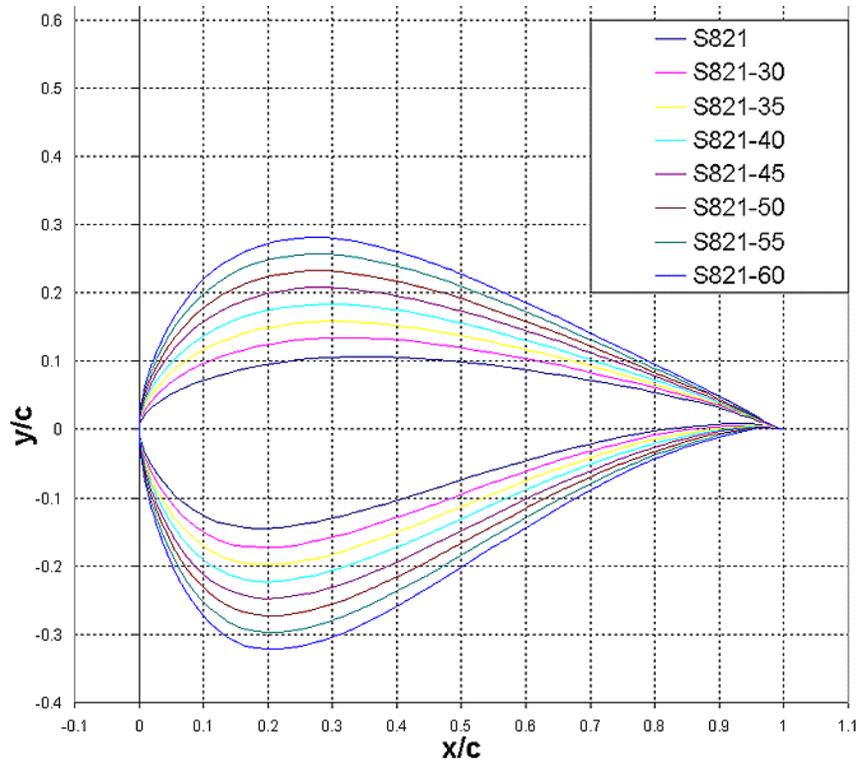
# Passive Flow/Load Control

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- **Passively control the flow/loading to:**
  - improve the performance of the turbine
  - mitigate the loads on the structure
  - reduce the stress levels in the structure
- **Passive control techniques:**
  - Laminar flow control
  - Passive porosity
  - Riblets
  - Vortex generators
  - Stall strips
  - Gurney flaps
  - Serrated trailing edges
  - Aeroelastic tailoring
  - Special purpose airfoils (restrained max. lift; high lift; blunt trailing edge)
- **Passive load control is extensively used in wind turbine design, for the most part focused on power production**

# Airfoil Thickness Study

- **Baseline airfoil is S821 (t/c = 24%)**
- **Camber distribution is constant**
- **Maximum thickness ratio is systematically increased from 0.24 to 0.60**



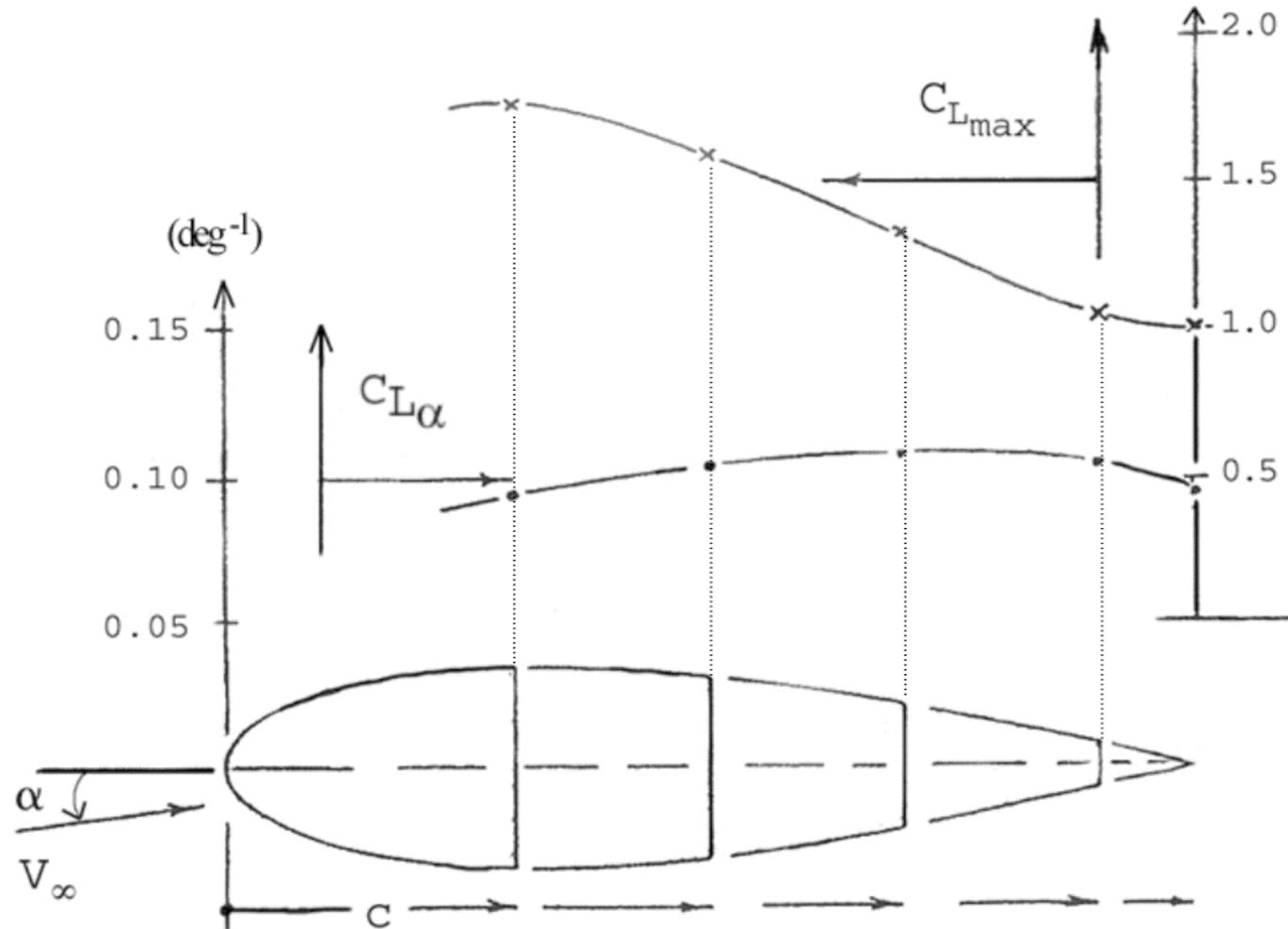
## Thickness Effect Summary

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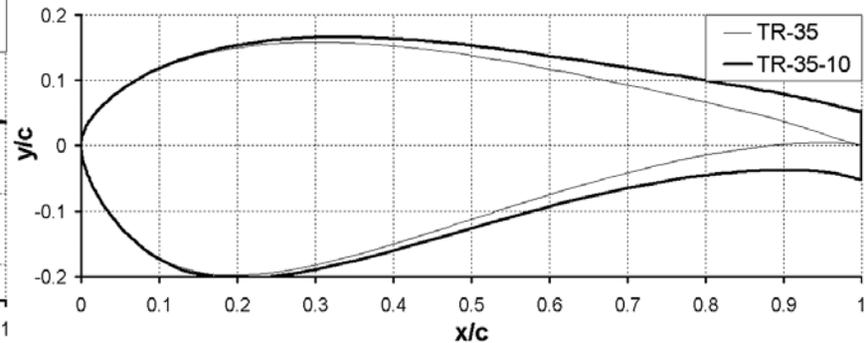
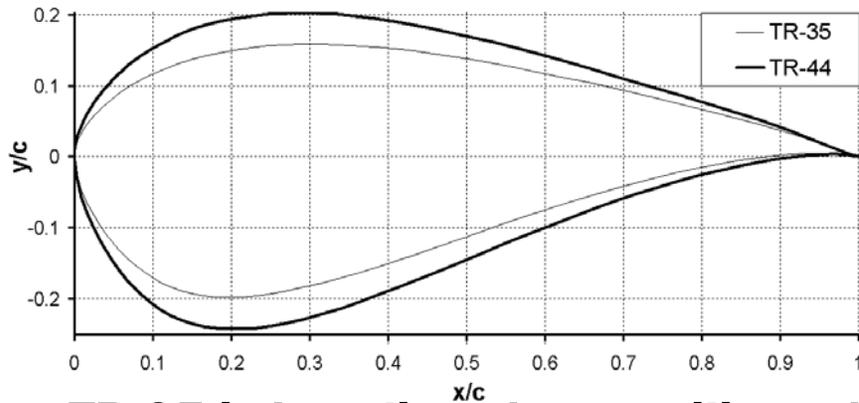
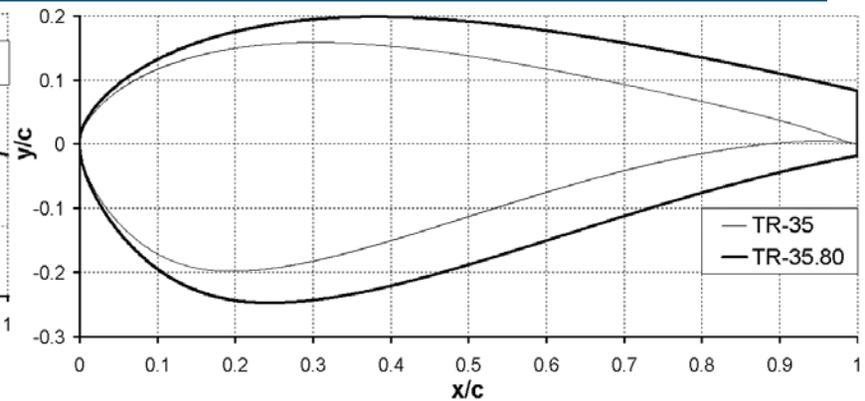
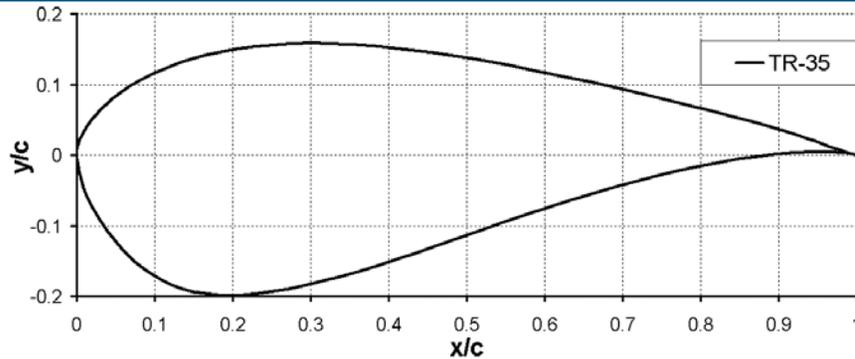
- **Loss in maximum lift due to surface roughness is encountered for airfoils with  $t/c > \text{approx. } 0.26$**
- **At clean surface conditions, maximum lift coefficient peaks at  $t/c = 0.35$  and lift-to-drag ratio peaks at  $t/c = 0.30$**
- **Results back general view that maximum thickness ratios greater than 26% are deemed to have unacceptable performance characteristics**
- **One way to improve performance characteristics of thick airfoils is by installing vortex generators on suction surface**
- **Are there any other options?**

# Blunt Trailing-Edge on Gö-490

Hoerner & Borst (1985)



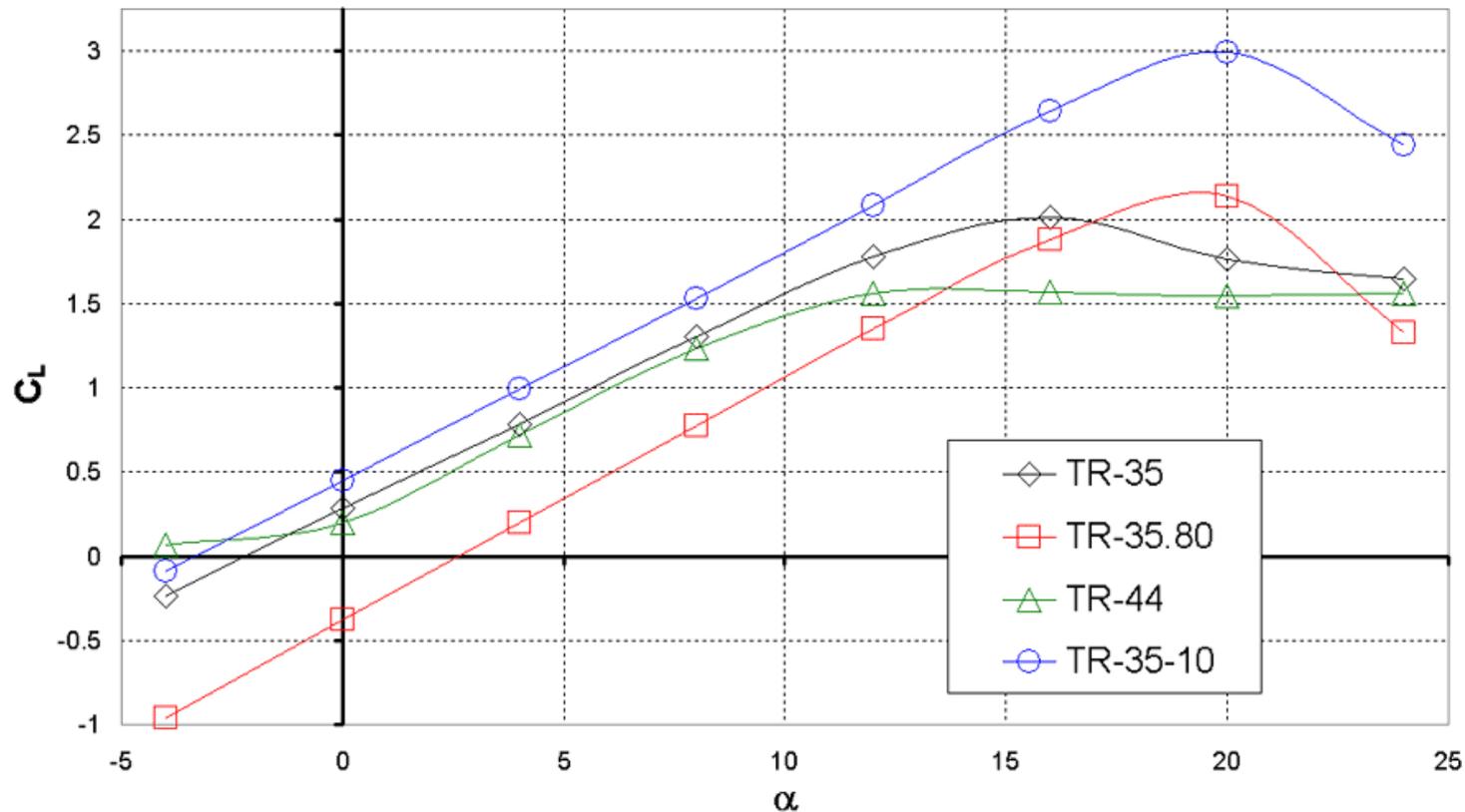
# TR Series Airfoils



- TR-35 is baseline sharp-trailing edge, cambered airfoil with  $t/c = 35\%$
- TR-35.80 is TR-35 truncated at  $x/c = 0.80$  resulting in  $t/c = 44\%$ ,  $t_{TE}/c = 10\%$
- TR-44 is sharp-trailing edge, cambered airfoil with  $t/c = 44\%$
- TR-35-10 is blunt trailing-edge airfoil with  $t/c = 35\%$ ,  $t_{TE}/c = 10\%$

# Effect of Trailing-Edge Modification on Lift

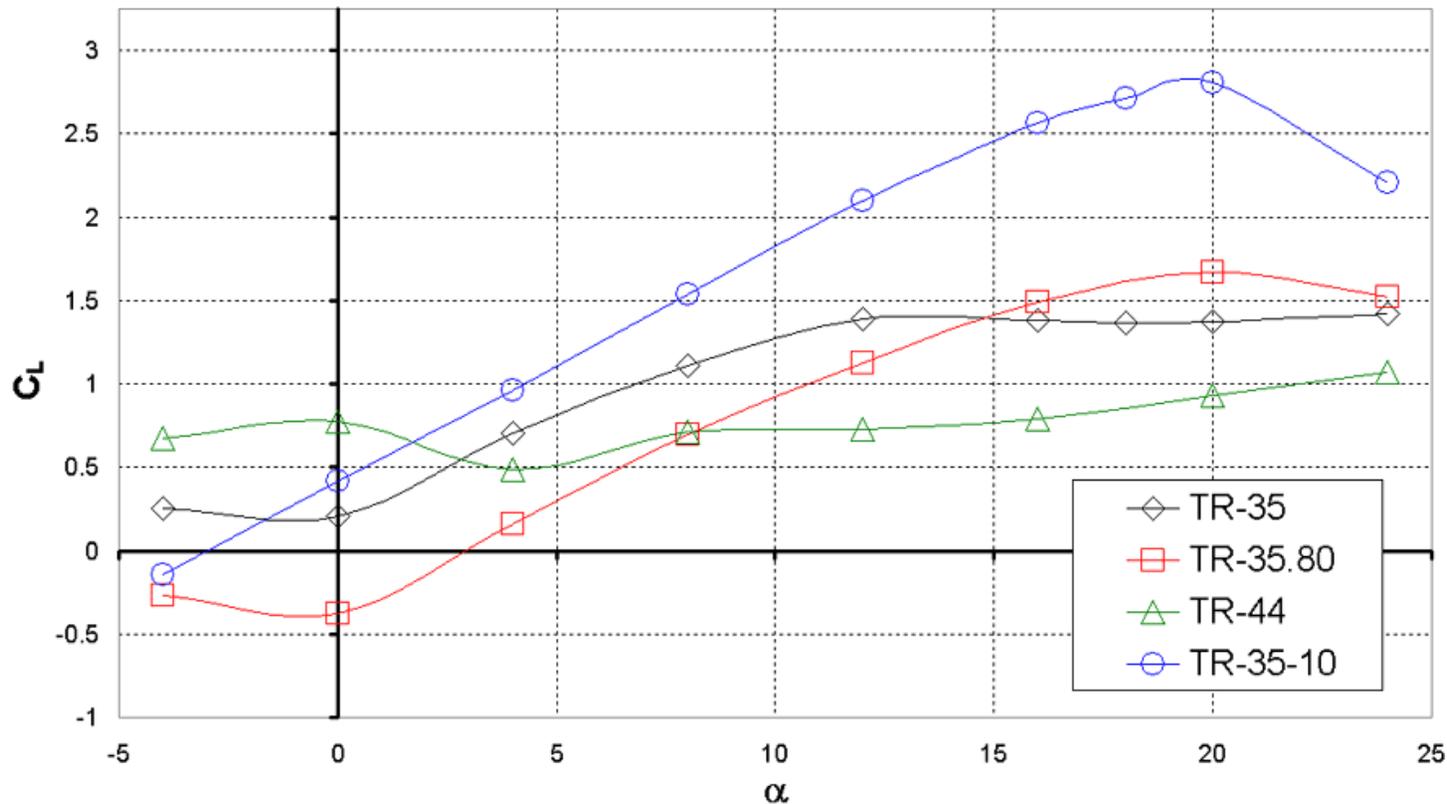
$Re = 4.5 \times 10^6$ , Clean, ARC2D



- Truncating cambered airfoil (TR-35  $\rightarrow$  TR-35.80) results in loss of camber and, hence, loss in lift
- TR-35.80 has significantly higher maximum lift than TR-44
- TR-35-10 shows superior lift performance over entire angle-of-attack range

# Effect of Trailing-Edge Modification on Lift

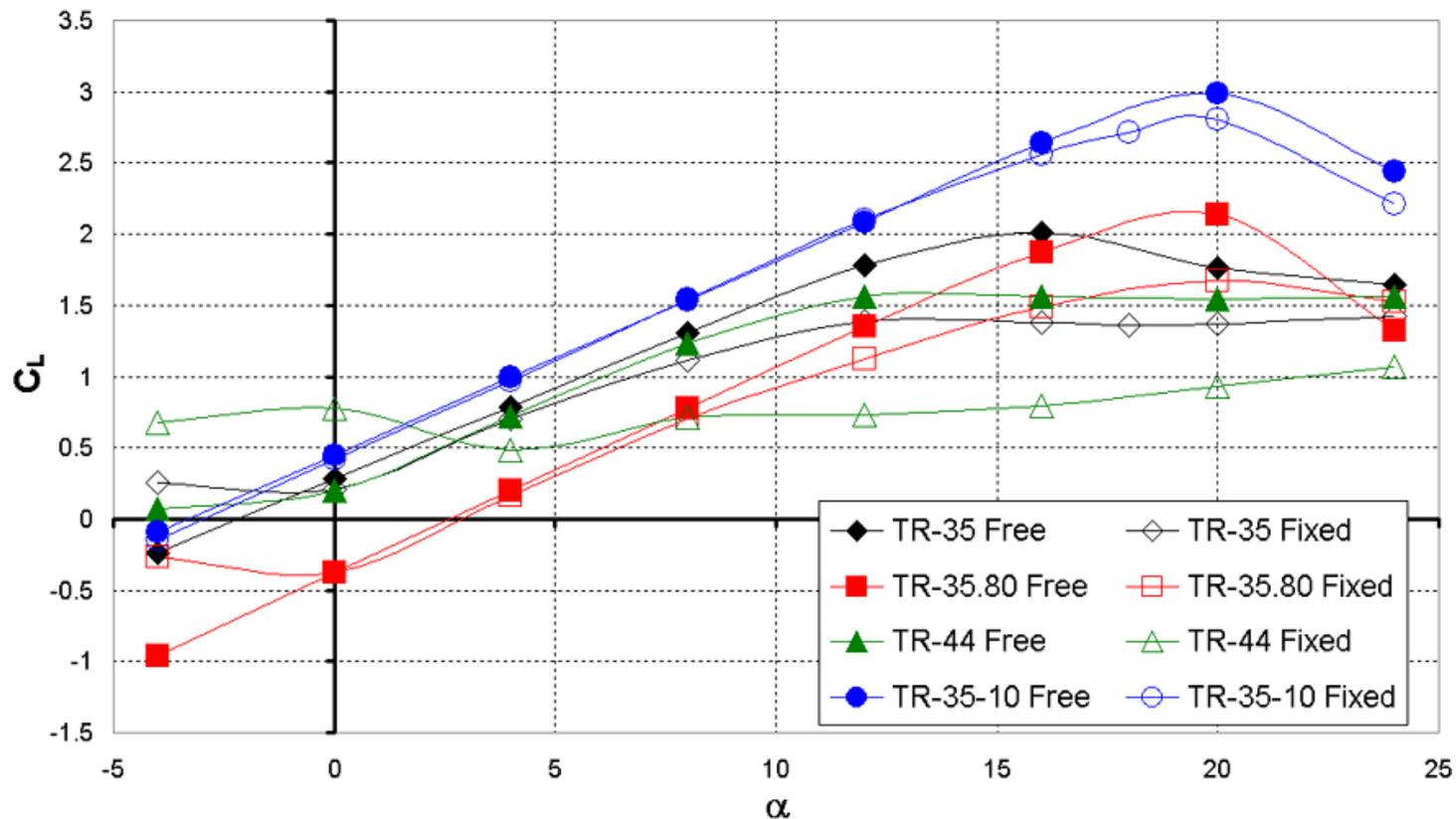
$Re = 4.5 \times 10^6$ , Soiled, ARC2D



- Boundary layer transition due to leading-edge soiling on thick blades leads to premature flow separation and as a result loss in lift and increase in drag
- Blunt trailing edge causes a delay in flow separation and mitigating the loss in lift

# Effect of Soiling on Lift

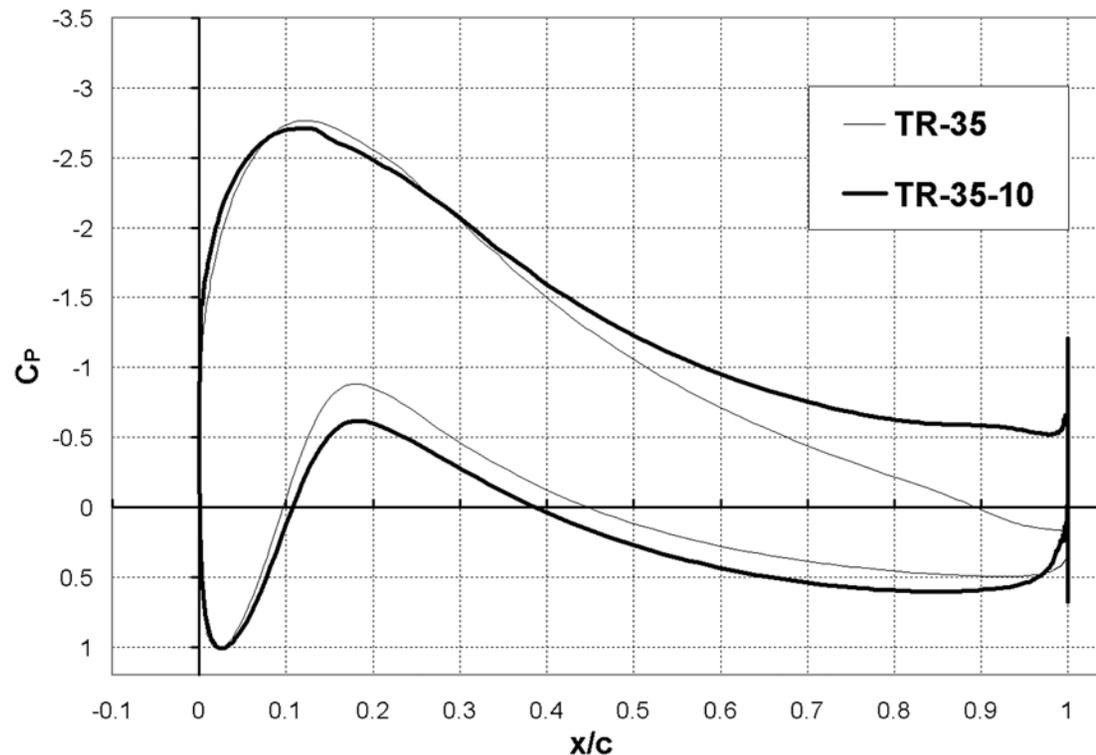
$Re = 4.5 \times 10^6$ , ARC2D



- Lift performance of TR-35-10 is hardly affected by soiling
- Other airfoils nearly incapable of generating lift at soiled conditions

# Effect of Blunt Trailing Edge Modification on Pressure Distribution

$Re = 4.5 \times 10^6$ ,  $\alpha = 8^\circ$ , Clean

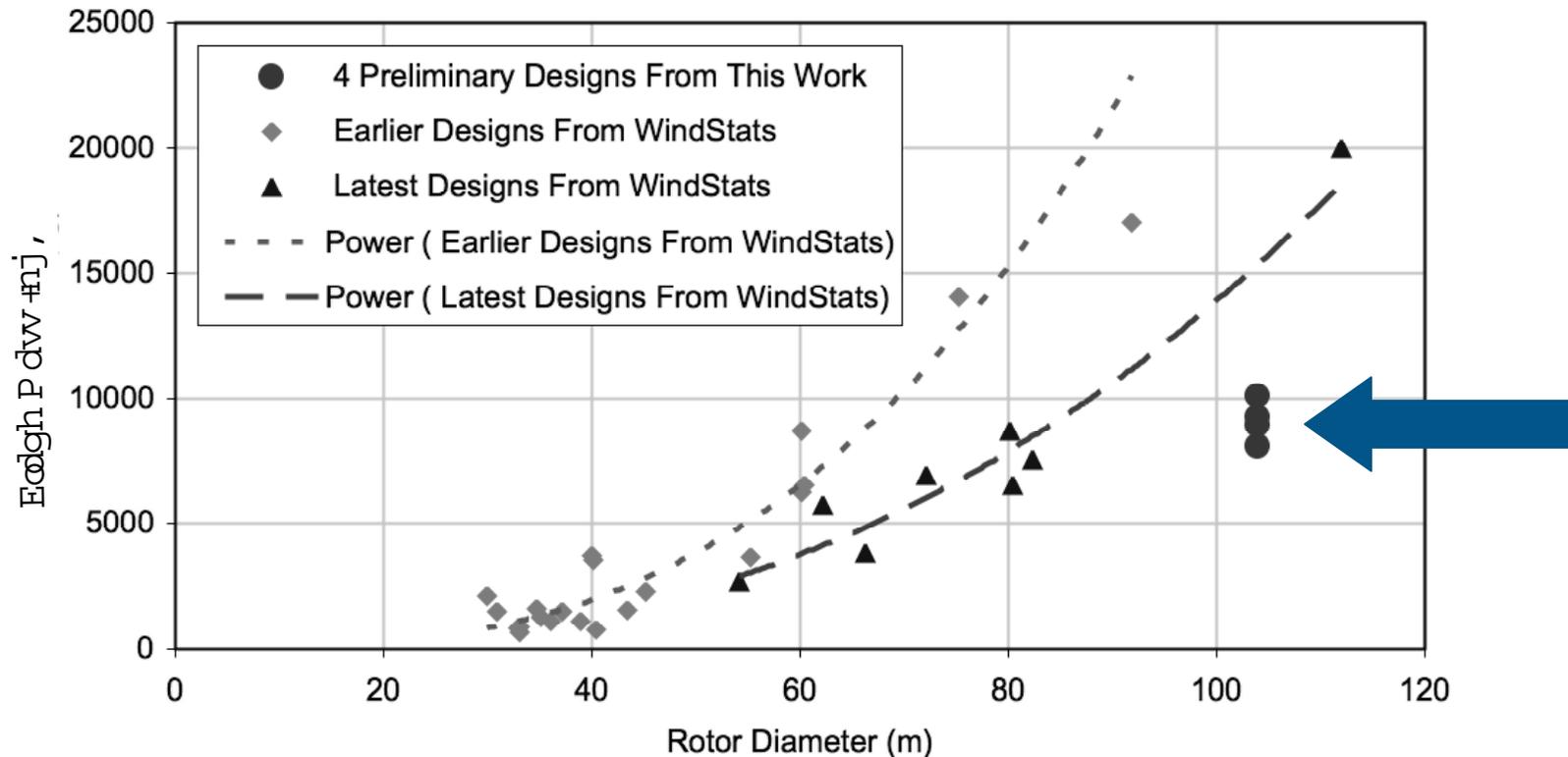


- Time-averaged pressure distributions of the TR-35 and TR-35-10 airfoils
- Blunt trailing edge reduces the adverse pressure gradient on the upper surface by utilizing the wake for off-surface pressure recovery
- The reduced pressure gradient mitigates flow separation thereby providing enhanced aerodynamic performance

# Passive Flow/Load Control Conclusions

- **Passive control is used extensively in the design of wind turbine blades**
- **One example of flow control for the blade root region of large wind turbine blades is the blunt trailing edge (or flatback) airfoil concept**
- **The incorporation of a blunt trailing edge for thick airfoils is beneficial for following reasons:**
  - **Improves aerodynamic lift performance ( $C_{L_{max}}$ ,  $C_{L\alpha}$ , reduced sensitivity to transition)**
  - **Allows for very thick sections shapes to be used ( $t/c \gg 30\%$ ) → lower stress levels in structure**
  - **Reduced chord for given maximum thickness can mitigate large blade transportation constraints**
- **Trailing edge may need to be treated for reduction of base drag, flow unsteadiness and noise**
- **Truncation of cambered section shapes is not a good idea because it leads to changes in camber and maximum thickness-to-chord ratio resulting in reduced lift performance**

# Blade System Design Study (BSDS) - Phase I (TPI Composites, Inc.)



- **Use of high thickness flatback airfoils in the inner blade, combined with the use of IEC Class III design loads, results in a large reduction blade primary structure for given power output performance**
- **Resulting blade designs are significantly lighter than the latest designs in the marketplace**

# Active Flow/Load Control

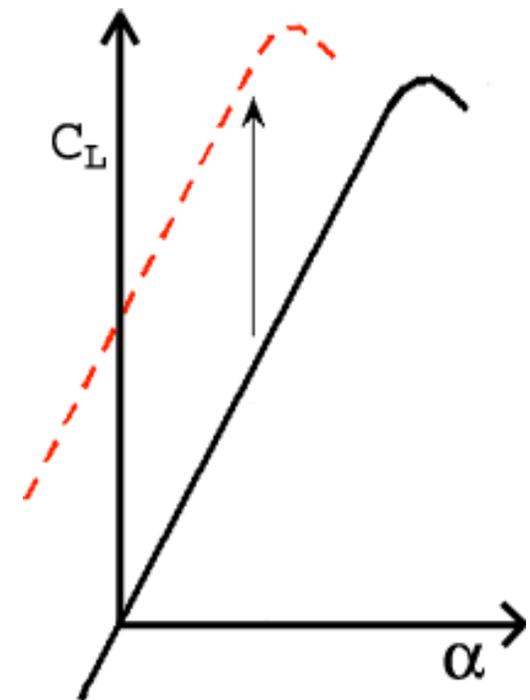
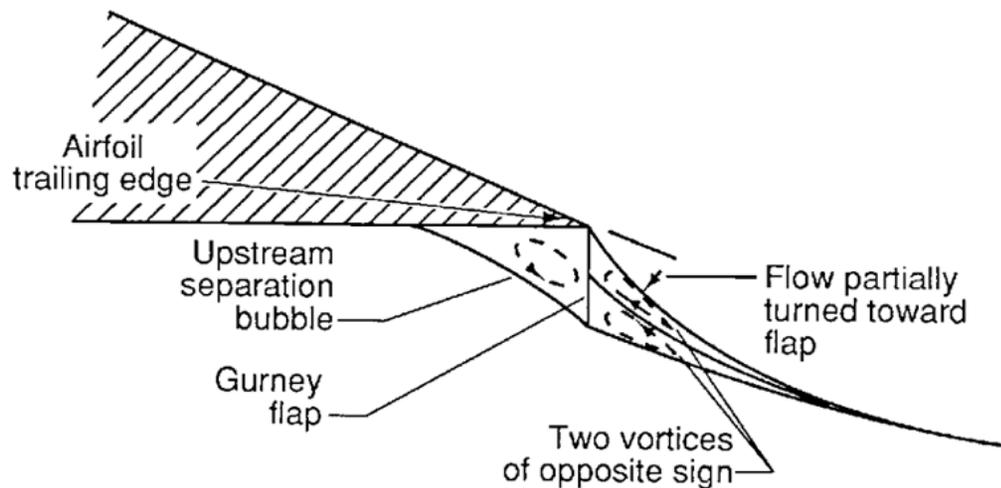
- **Blade load variations due to wind gusts, direction changes, large scale turbulence**
- **Actively control the loading on blade/turbine by modifying:**
  - **Blade incidence angle**
  - **Flow velocity**
  - **Blade size**
  - **Blade aerodynamic characteristics through:**
    - **Changes in section shape**
    - **Surface blowing/suction**
    - **Other flow control techniques**
- **Active load control:**
  - **May remove fundamental design constraints for large benefits**
  - **These large benefits are feasible if active control technology is considered from the onset**
- **Active load control is already used in wind turbine design. E.g.:**
  - **Yaw control**
  - **Blade pitch control**
  - **Blade aileron**



# Gurney Flap (Passive)

## ➤ Gurney flap (Liebeck, 1978)

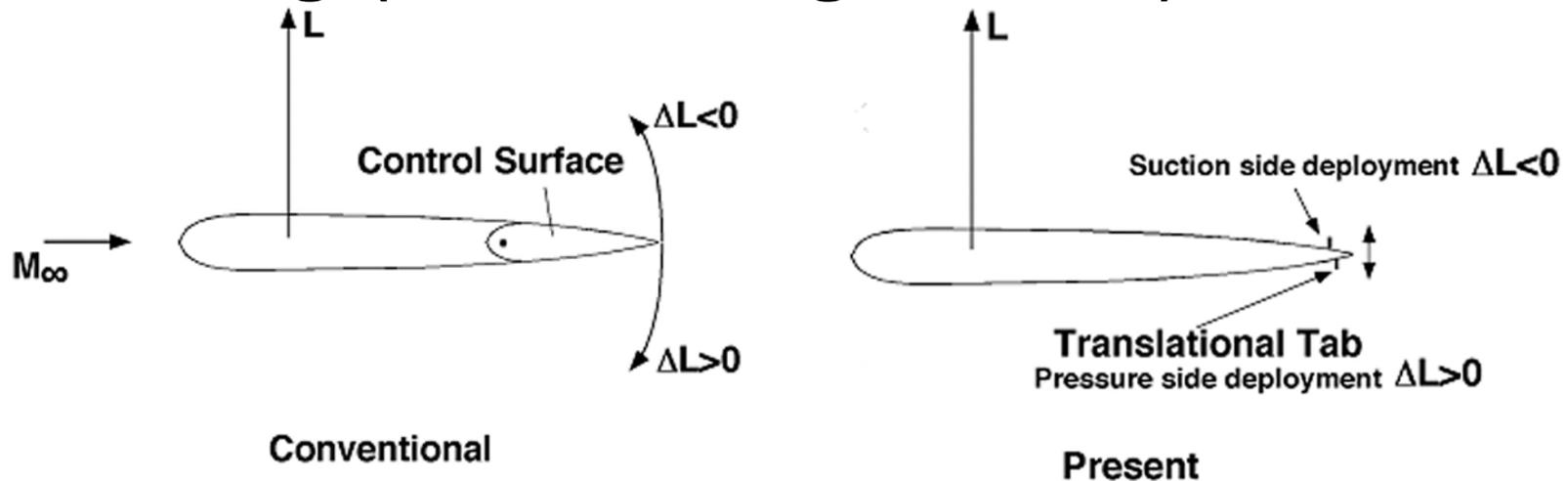
- Significant increases in  $C_L$
- Relatively small increases in  $C_D$
- Properly sized Gurney flaps  $\Rightarrow$  increases in  $L/D$



# Microtab Concept

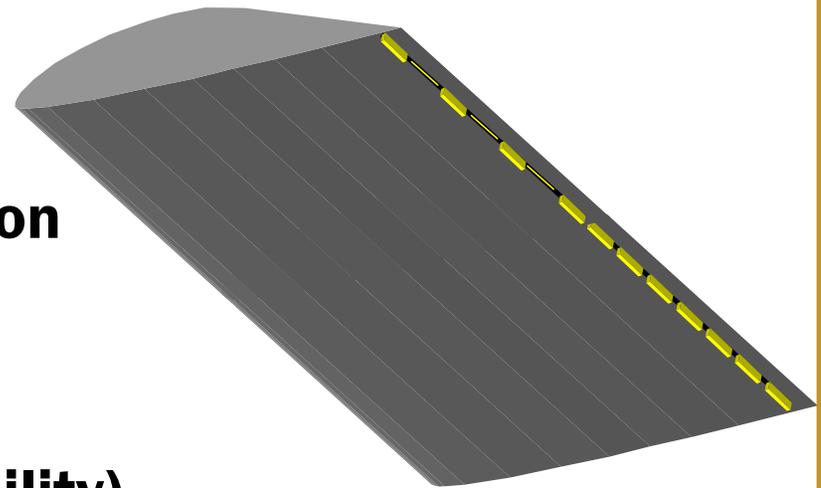
Yen Nakafuji & van Dam (2000)

- Generate *macro-scale* changes in aerodynamic loading using *micro-scale* devices?
- Trailing edge region is most effective for load control
- Micro-Electro-Mechanical (MEM) devices are ideal for trailing edge implementation due to their small sizes
- Devices are retractable and controllable
- Does not require significant changes to conventional lifting surface design (i.e. manufacturing or materials)

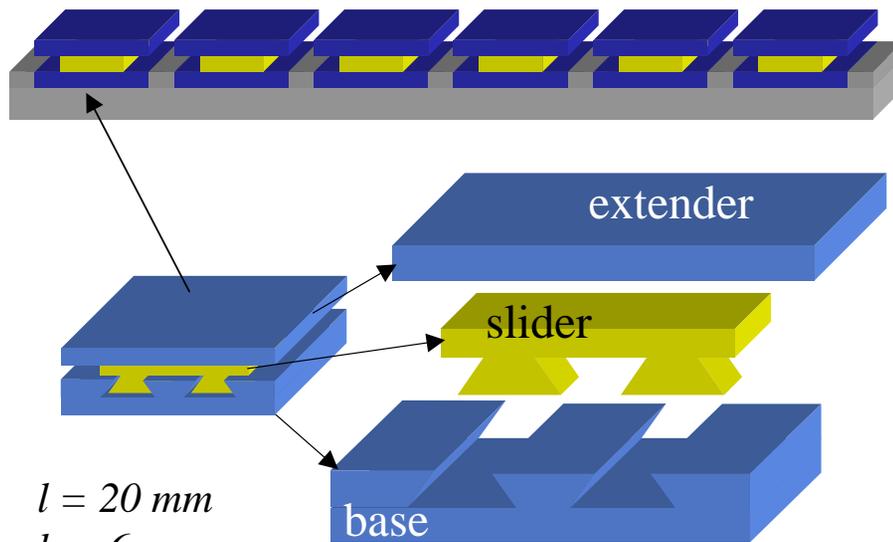


# MEMS Microtab Characteristics

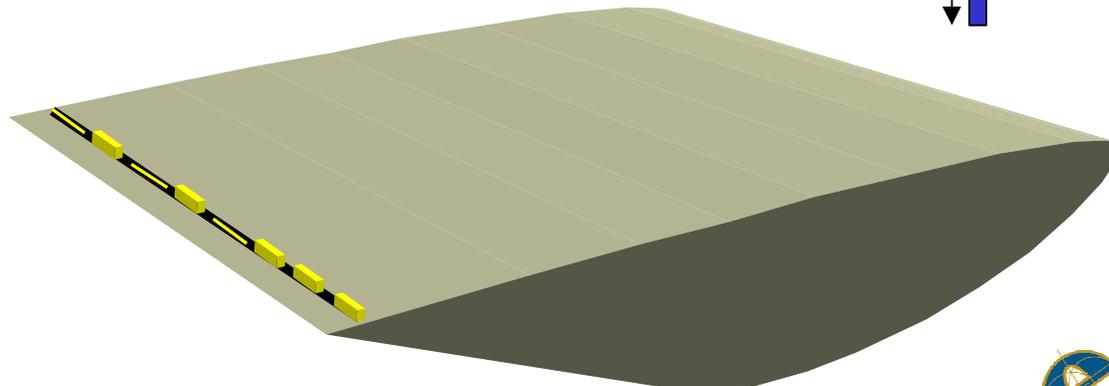
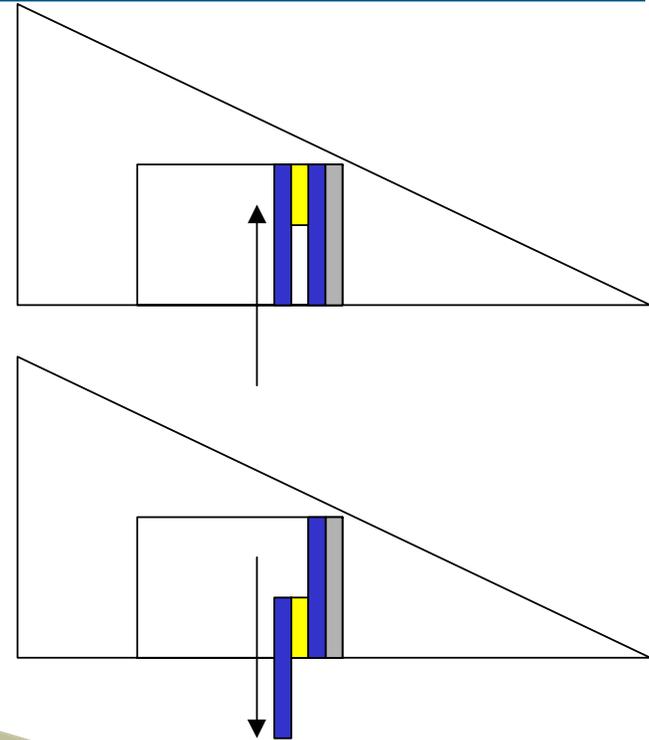
- **Small, simple, fast response**
- **Retractable and controllable**
- **Lightweight, inexpensive**
- **Two-position “ON-OFF” actuation**
- **Low power consumption**
- **No hinge moments**
- **Expansion possibilities (scalability)**
- **Do not require significant changes to conventional lifting surface design (i.e. manufacturing or materials)**



# Microtab Assembly & Motion



$l = 20 \text{ mm}$   
 $h = 6 \text{ mm}$   
 $w = 1.2 \text{ mm}$



# Previous Testing & Results

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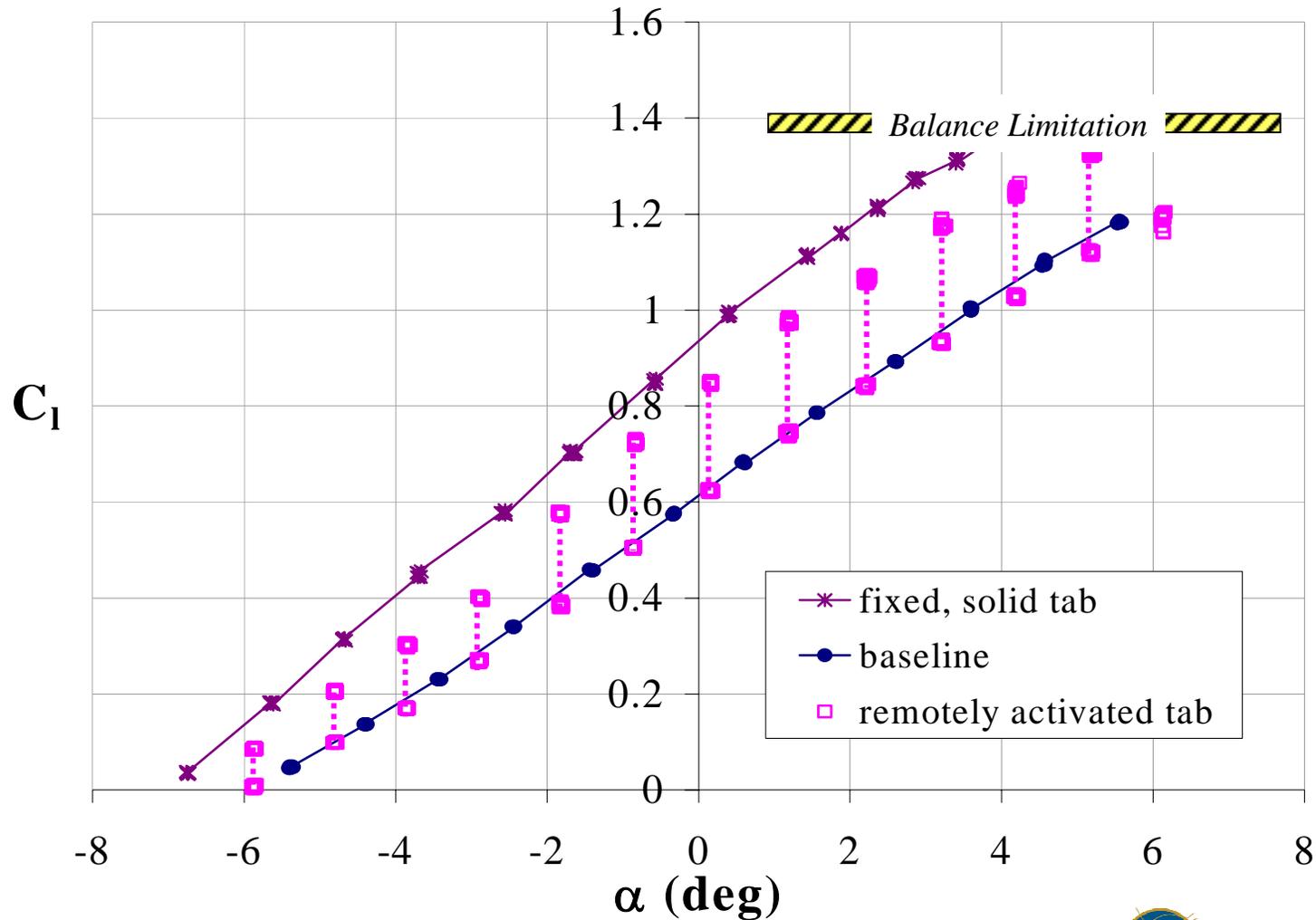
Fixed Solid Tab Model



Integrated Microtab Model

# Retractable Tab Results

Experimental: GU(25)-5(11)8,  $Re=1.0 \times 10^6$ , 1%c tabs, 5%c from TE



# Continued Research Using Computational Fluid Dynamics (CFD)

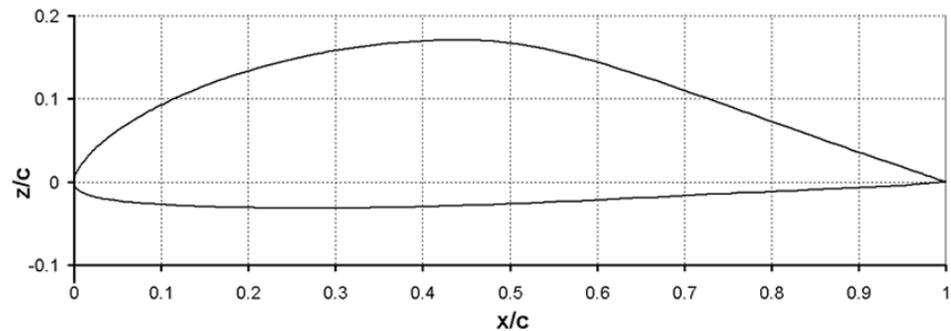
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- **Experimental testing is expensive and time consuming. The UC Davis wind tunnel is limited to:**
  - **Low-speed subsonic conditions**
  - **Maximum Reynolds number  $\approx 1 \times 10^6$**
- **Advantages of CFD:**
  - **Relatively fast and inexpensive to study a large number of geometric variations**
  - **Provides detailed insight to the flow-field phenomena**
  - **Provides better overall flexibility**

# Test Airfoil

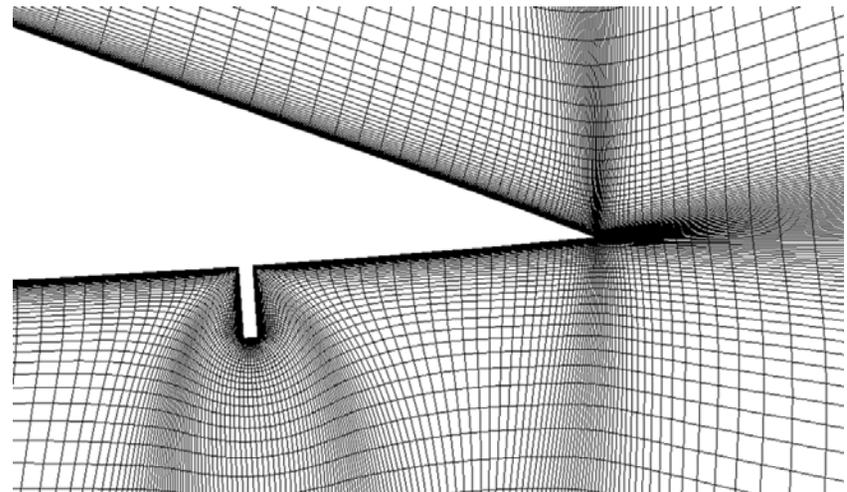
## GU-25-5(11)-8

- High-lift airfoil
- Thick upper surface
- Nearly flat lower surface
- Large trailing edge volume



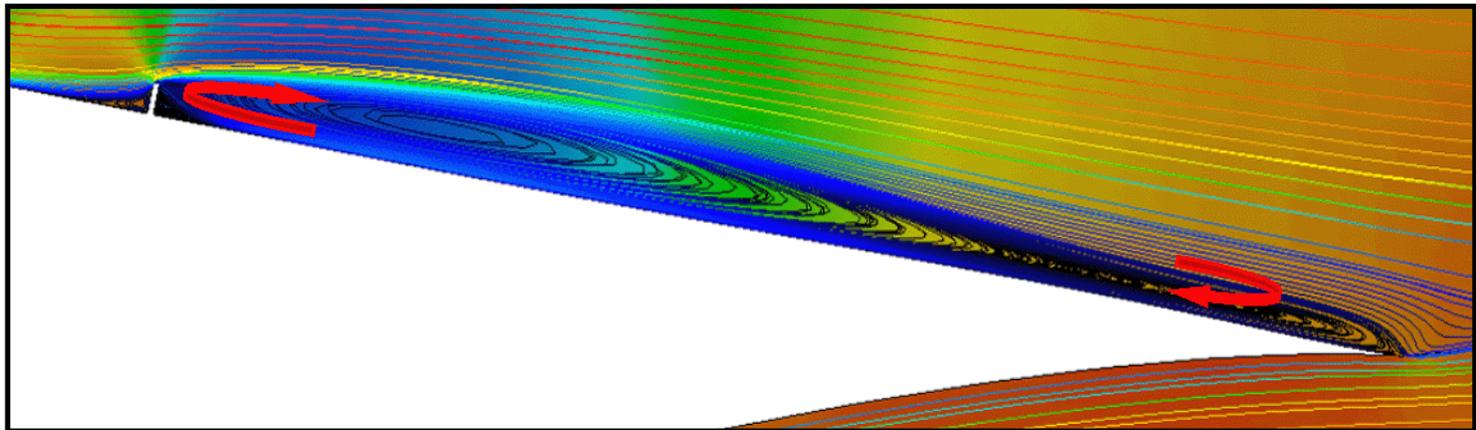
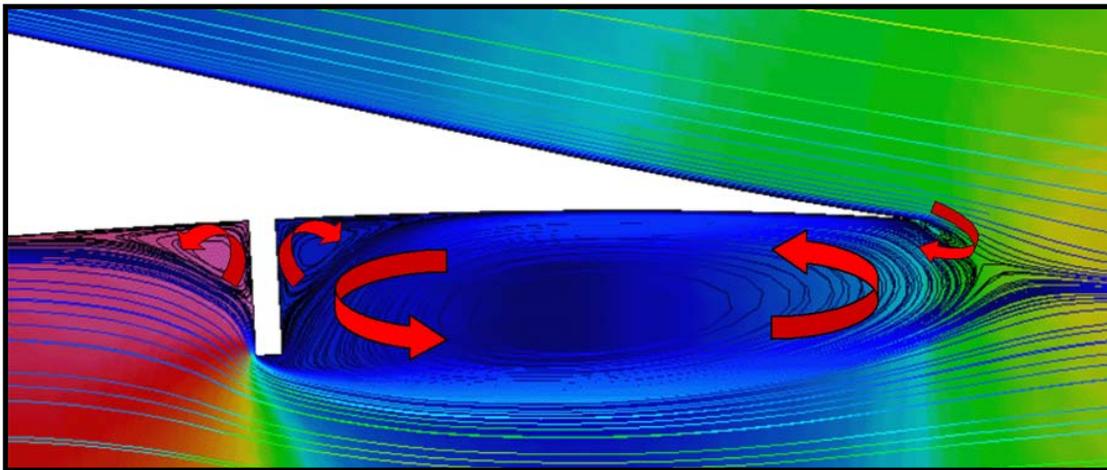
## GU25\_LTL=95 (C-grid)

- Farfield at  $50c$
- $(450-496) \times (124)$
- 75 points on wake-cut  
(150 total)



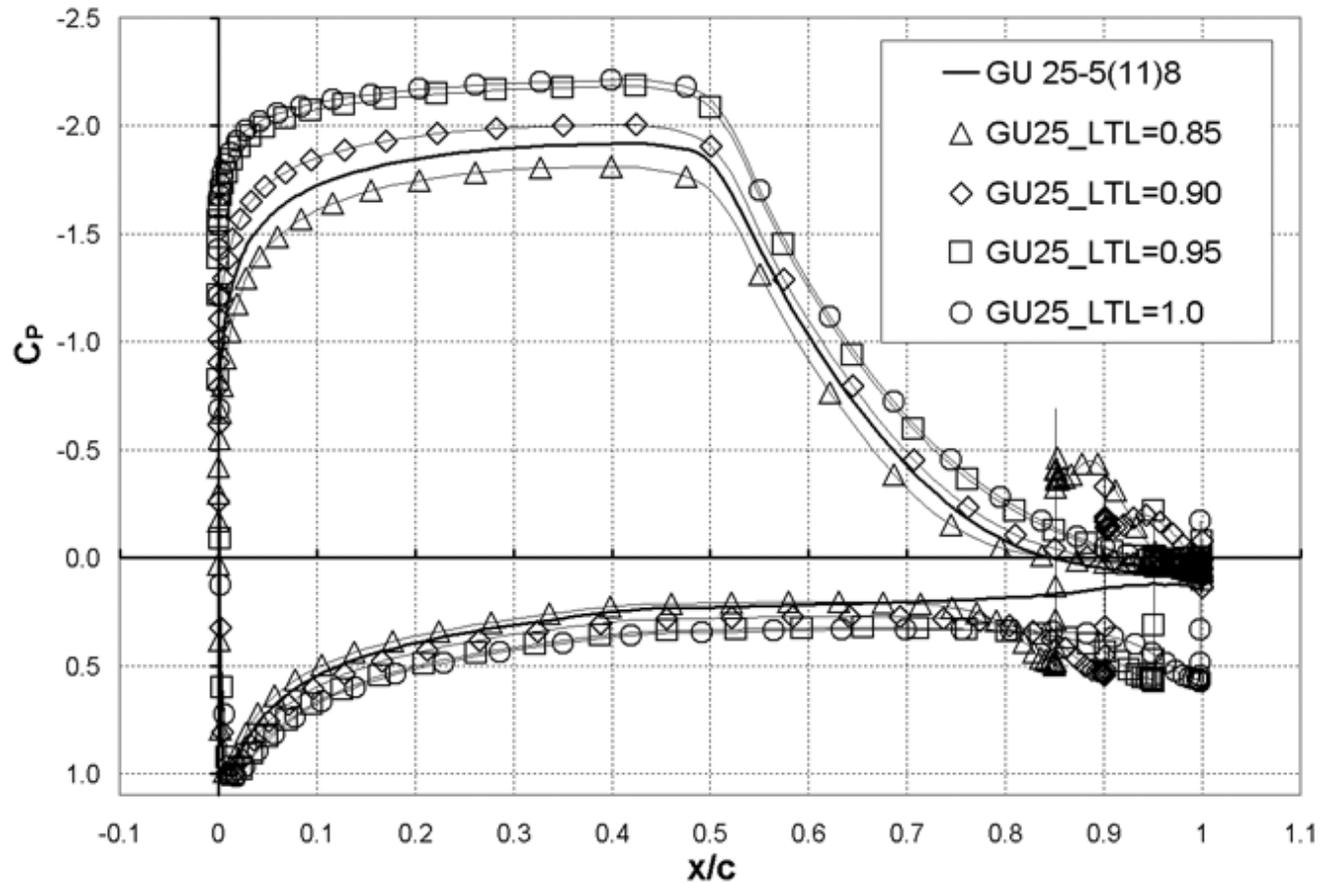
# Microtab Effect on Flow Development

- Changes in the Kutta condition lead to an effective increase/decrease in camber



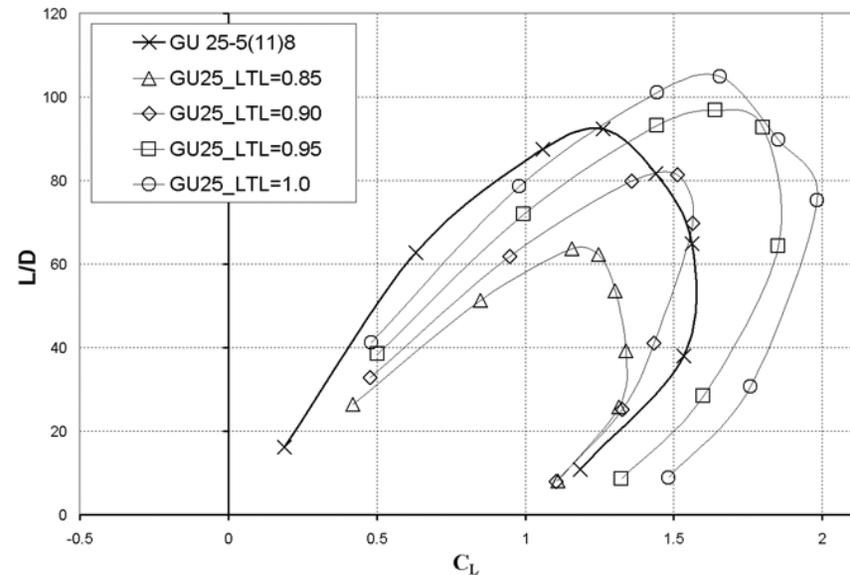
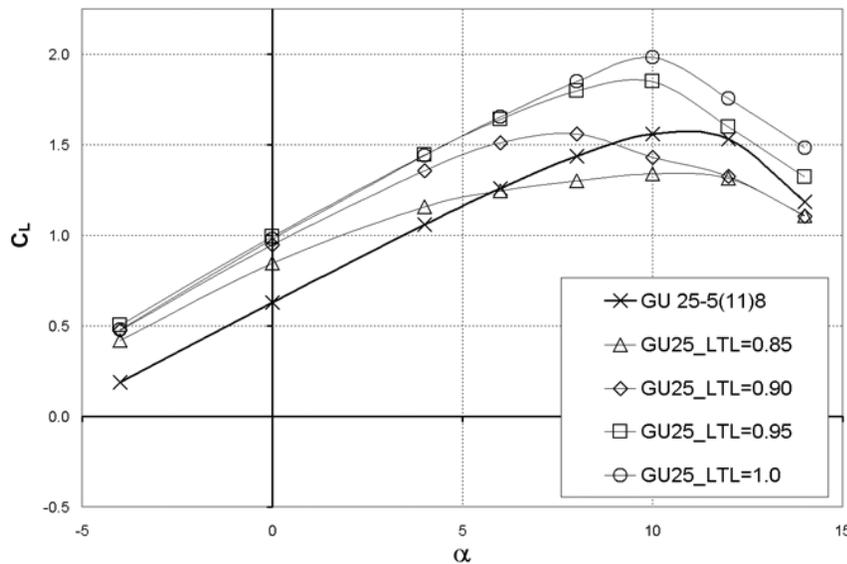
# Effect of Lower Surface Tab on Surface Pressure Distribution

$\alpha = 8^\circ$ ,  $Re = 1.0 \times 10^6$ ,  $M_\infty = 0.2$ ,  $x_{tr} = 0.455$



# Effect of Lower Surface Tab on Lift and L/D

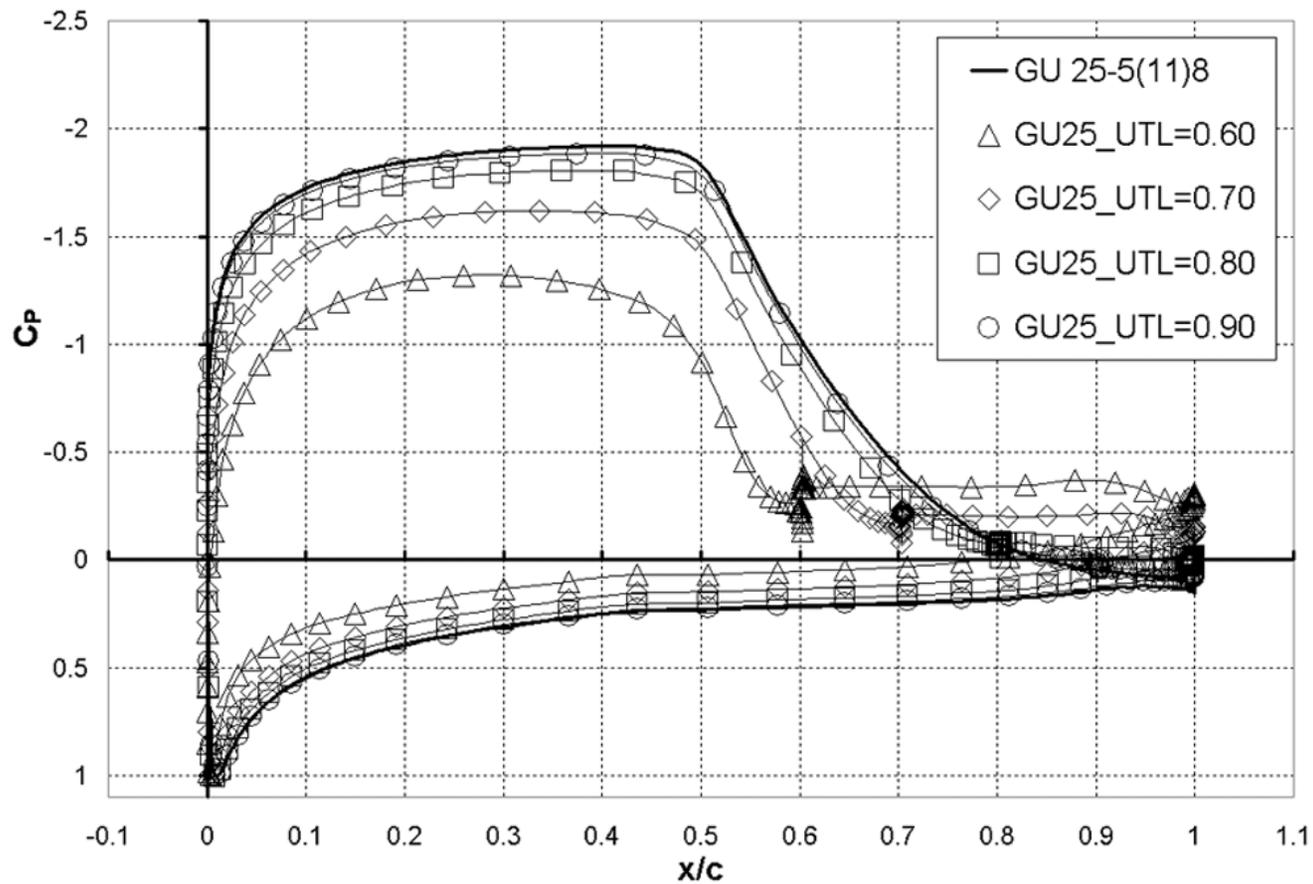
$Re=1.0 \times 10^6$ ,  $M_\infty=0.2$ ,  $x_{tr}=0.455$



- **Forward location (up to 0.10c forward of trailing edge) has little impact on tab effectiveness for GU airfoil**
- **Tab has fixed height of 0.01c (not optimized)**
  - **Its deployment increases lift at fixed angle of attack**
  - **Its deployment decreases L/D at low lift conditions**
  - **Its deployment increases L/D at high lift conditions**

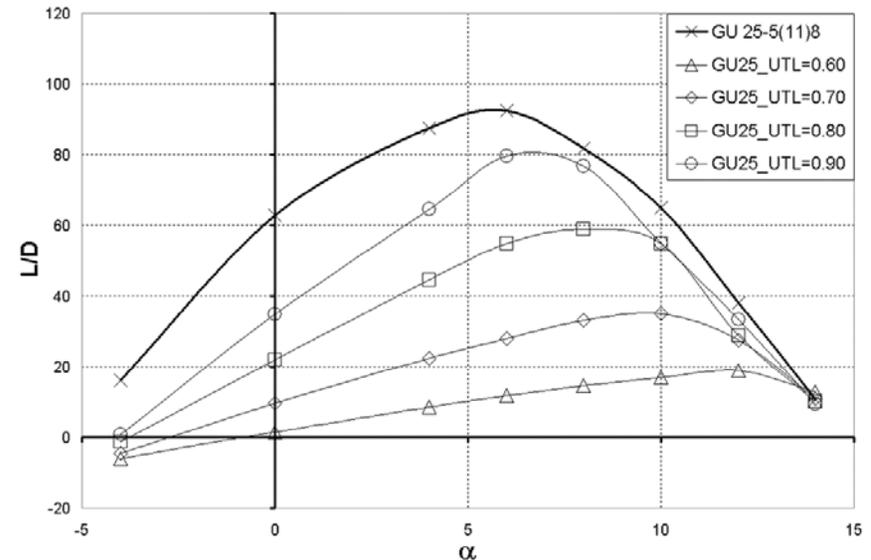
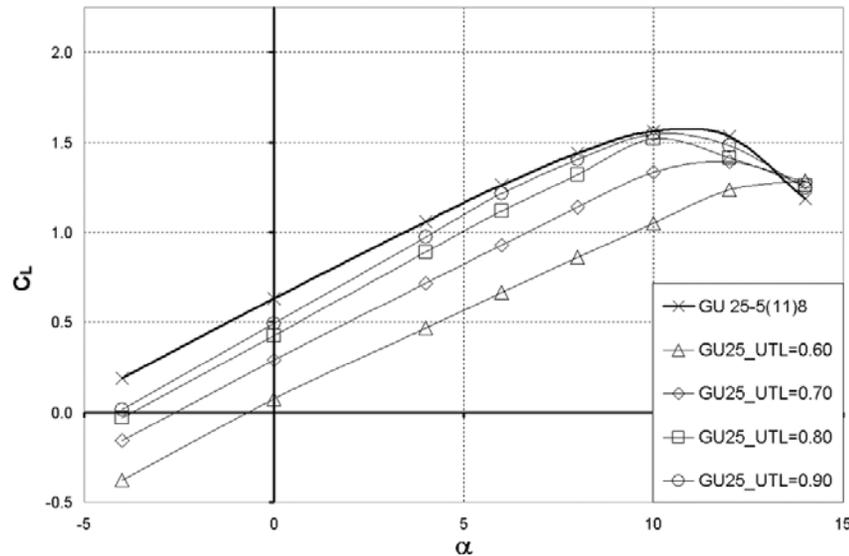
# Effect of Upper Surface Tab on Surface Pressure Distribution

$\alpha = 8^\circ$ ,  $Re = 1.0 \times 10^6$ ,  $M_\infty = 0.2$ ,  $x_{tr} = 0.455$



# Effect of Upper Surface Tab on Lift and L/D

$Re=1.0 \times 10^6$ ,  $M_\infty=0.2$ ,  $x_{tr}=0.455$



- **Forward location has significant impact on tab load mitigation effectiveness for GU airfoil**
- **More forward location (onset of pressure recovery) is more effective**
- **Tab has fixed height of  $0.01c$  (not optimized)**
  - Its deployment decreases lift at fixed angle of attack
  - Its deployment decreases L/D (drop in lift and increase in drag)

# Active Flow/Load Control Conclusions

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- **Active flow/load control has been used in the design of wind turbine blades (active pitch, ailerons)**
- **A new form of active control for large wind turbine blades is the microtab concept**
- **Microtabs are an effective means of fast load control (load enhancement and mitigation)**
- **Microtabs remain effective when located forward from the trailing edge**
- **Focus of work presented is on a flow control actuator. Compete active load control system requires:**
  - **Sensors**
  - **Actuators**
  - **Control algorithm**

# Additional Issues in Blade Aerodynamics

- **Computational tools that are:**
  - **Accurate**
  - **Less restrictive (provide more design and analysis freedom)**
  - **Fast**
- **Aero-acoustics**
  - **Example 1: Quiet blade tip design**
    - **Allow higher blade tip speeds for given noise level**
    - **Higher tip speeds allow for smaller blade chords for given torque**
    - **Smaller blade chords allow for reduced blade mass**
  - **Example 2: Rotor-tower flow interactions**
    - **Critical issue for downwind rotors**
- **Blade stall prediction**
  - **Critical issue for stall controlled turbines**

# Acknowledgments

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- **California Energy Commission**

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TIFF (Uncompressed) decompressor  
are needed to see this picture.